



Lube Technology Co., Ltd.

# Introducing Press Oil

## Press oil NO. and G series

Based on the NO.6## series that has excellent basic performance, we have a large number of variations of products, including the G series, which has enhanced types such as anti-seizure performance, rust prevention performance, and cleaning performance.

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## Representative products

### No.630R Press oil - Water-insoluble general use -

NO.630R is an oil for general press processing of carbon steel and non-ferrous metals. Non-chlorine and non-sulfur based and has excellent cleaning properties, making it suitable for drawing, bending, and punching of automobile parts, electronic and electrical parts, etc.

### G-3273 Cutting oil - Water-insoluble, non-chlorine, general use -

G-3273 is a standard chlorine- and sulfur-free press for carbon steel sheets. No need to worry about rust caused by chlorine-based additives, and there is very little tar formation during welding after press processing therefore it is used in many processes such as automobile parts.

### G-3043E Machine oil - Water-insoluble, non-chlorine type, general use -

G-3043E is a cutting oil that can be used for bending, transfer drawing, and general punching of steel plates. Almost no rust, tarring, or darkening of the workpiece during welding.

### G-3641 Machine oil - Water-insoluble, non-chlorine based, high performance type -

G-3641 is a water-insoluble cutting oil that is mainly applicable to bending, deep drawing, and punching of steel plates. Additives such as sulfur compounds maintain excellent drawing performance, seizure resistance, and ironing properties. Since no chlorine compounds are used, it is environmentally friendly and does not cause rust from chlorine compounds.

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#### Aluminum/Aluminum Alloy Press oil

Product name	Application
G-3004	A series excellent in preventing darkening and deterioration during drawing of aluminum and aluminum alloys and can be used in a wide range from thin to thick plates.
G-3005	
G-3044	
G-3144	
G-3244	
G-3344	
G-3444	
G-3644	

#### Press oil to prevent bumping during drying before painting.

Product name	Application
HS-8015	Prevents processing oil from remaining inside the mating parts of pressed products from boiling during drying (heating) that cause paint repellency before the painting process.
HS-8035	
HS-8060	
HS-8150	
HS-8250	

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### Water-Soluble Press oil

Product name	Type	Application
S-1030	Wax	Ideal for deep drawing and ironing for steel plates and stainless steel.
G-2960	Wax emulsion	Deep drawing for steel plates and stainless steel.
G-2525	Synthetic	General drawing for steel plates, stainless steel, and aluminum.
UC-2500	Emulsion	Applicable to deep drawing and transfer processing of steel plates, copper, and aluminum.
UC-2510	Emulsion	Applicable to deep drawing and ironing for steel plates.
G-2576	Precoat	For deep drawing of stainless steel and titanium.

- Pre-coat: Forms a film after drying.
- The products listed in this catalog are our representative products. There are many other products available. Please contact your sales representative or any of our sales offices for further information.

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